

ZENAIR CH 640

I.P.L. INSPECTION PARTS LIST

STANDARD 49% KIT	
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BRAKE PEDAL & CYLINDER ASSEMBLY

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REVISION DATE: 19/02 REVISION: 0 MAN. TO MWO: BRAKE PEDAL & CYLINDER ASSEMBLY

PART NO	REV.	DRAWING	ASSEMBLY	DESCRIPTION	QTY	CODE	BUILDER
1416G00SS		20-C-7	20-C-7	PIANO HINGE STAINLESS STEEL L=89mm 30 x 30	4		
MS24665-283		20-C-7	20-C-8	COTTER PINS 3/32	8		
				CUT HINGE TO SIZE, BEND TO SHAPE, DRILL ALL HOLES	4		
SS A5				DEBURR AND SAFETY HINGE PIN WITH COTTER PINS	12		
		20-C-7	20-C-7	DRILL & RIVET HINGES TO BRAKE PEDALS / RUDDER PEDALS			
20-C-7-1L		20-C-7	20-C-8	LEFT BRAKE PEDAL	2		
20-C-7-1R		20-C-7	20-C-8	RIGHT BRAKE PEDAL	2		
20-C-6-1L		20-C-6	20-C-1/C-8	RUDDER PEDAL LEFT	1		
20-C-6-1R		20-C-6	20-C-1/C-8	RUDDER PEDAL RIGHT	1		
3100		20-C-7	20-C-7	NON-SLIP SURFACE SAFETY TRAC 3100 50x76	4		
				CUT THE NON-SLIP MATERIAL TO SIZE. CLEAN PEDALS WITH LACQUER THINNER & ALLOW TO DRY			
				APPLY NON-SLIP TO PEDALS.			
INSPECTION:				DATE: SIG:			