

# ZENAIR CH 640

**I.P.L.** INSPECTION PARTS LIST

STANDARD 49% KIT	
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## CONTROL CABLE - WING

REVISION DATE: AUG. 01		REVISION: 1		MAN. TO MWO: CONTROL CABLE - WING			
PART NO	REV.	DRAWING	ASSEMBLY	DESCRIPTION	QTY	CODE	BUILDER
				SEE DCS SECTION 2-331 FOR INSTALLATION. ALSO, USE A "GO-NO GO SLEEVE GAUGE ( UNDER \$10.00 FROM AIRCRAFT SPRUCE #GA-1P) FOR CHECKING THE NICO PRESS. USE A NICO PRESS TOOL (AIRCRAFT SPRUCE #12-12000) FOR INSTALLING THE NICO PRESS.			
20-C-14-2				CABLE ASSEMBLY			
				INSTALL CONTROL CABLE ENDS TO AILERON BELCRANKS ONLY. DO NOT INSTALL CABLE ENDS FOR TORQUE TUBE 640-C-2-1 AT THIS TIME			
				1/8 GALVANIZED CABLE	21'		
				1/8 GALVANIZED CABLE	21'		
SMI-28-3M				NICO SLEEVE	2		
AN100-4				THIMBLE	2		
MS20115-F4				AN115-21 SHACKLE	2		
20-C-14-3		20-C-14	20-C-14	CABLE ASSEMBLY			
				INSTALL CONTROL CABLE END TO AILERON BELCRANK ONLY. DO NOT INSTALL CABLE ENDS FOR TORQUE TUBE 640-C-2-1 AT THIS TIME			
				1/8 GALVANIZED CABLE	24'		
SMI-28-3M				NICO SLEEVE	1		
AN100-4				THIMBLE	1		
MS20115-F4				AN115-21 SHACKLE	1		
20-C-14-4		20-C-14	20-C-14	CABLE ASSEMBLY			
				INSTALL CONTROL CABLE END TO AILERON BELCRANK ONLY. DO NOT INSTALL CABLE ENDS FOR TORQUE TUBE 640-C-2-1 AT THIS TIME			
				1/8 GALVANIZED CABLE	19'		
SMI-28-3M				NICO SLEEVE	1		
AN100-4				THIMBLE	1		
MS20115-F4				AN115-21 SHACKLE	1		
INSPECTION:				DATE: _____ SIG: _____			
				DETAIL "S" HARDWARE AS PER DCS 2-331			
AN3-6				DRILLED BOLT	4		
AN320-3				CASTLE NUT	4		
AN380-2-2				COTTER PIN	4		