

ZENAIR CH 640

I.P.L. INSPECTION PARTS LIST

STANDARD 49% KIT	
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HT FRAME SUB-ASSY

REVISION DATE: 15/02		REVISION: 0		MAN. TO MWO: HT FRAME SUB-ASSY			
PART NO	REV.	DRAWING	ASSEMBLY	DESCRIPTION	QTY	CODE	BUILDER
				Assemble the following as per drawing 640-F-2-1. H.T. frame assembly.			
20-F-2-4	1			HT FRAME	1		
				STANDARD L LENGTH = 495mm Install flush to cut-out sides. 9 A4 rivets in each. Do not rivet the bottom hole at this time.	2		
				STANDARD L LENGTH = 220mm 4 A4 rivets. Install flush to top of frame.	1		
				STANDARD L LENGTH = 255mm Install flush to the bottom of the cut-out. NOT ABOVE.	1		
INSPECTION:				DATE	SIG:		