

ZENAIR CH 640

I.P.L. INSPECTION PARTS LIST

STANDARD 49% KIT	
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HT PULLEY SUB-ASSY

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REVISION DATE: 19/02 REVISION: 0 MAN. TO MWO: HT PULLEY SUB-ASSY

PART NO	REV.	DRAWING	ASSEMBLY	DESCRIPTION	QTY	CODE	BUILDER
				THIS ASSEMBLY IS MADE OUT OF STANDARD L ANGES. CUT AS REQUIRED. POSITIONING THE L ANGES DIRECTLY TO 640-F-13-1 IS RECOMMENDED. ONCE EVERYTHING IS DRILLED, THE PARTS CAN BE RIVETED TOGETHER.			
L				.032 x 254 x 20 x 28 "L"	1		
L				.032 x 239 x 20 x 28 "L"	1		
L				.032 x 177 x 20 x 28 "L"	1		
C				.032 x 172 x 20 x 28 "C" CHANNEL	1		
MS20220-1				PULLEY	2		
AN5-12A				BOLT	2		
AN365-524				NUT	2		
AN960-516				WASHER	6		
20-C-10-6		20-C-10	20-M-50/C-	FAIRLEAD DO NOT RIVET TO BOTH L ANGLES. CONTROL CABLE MUST GO THROUGH.	1		
20-C-10-5		20-C-10	20-M-50/C-	FAIRLEAD	2		
MS24665-289				COTTER PIN. INSTALL AFTER CABLES ARE POSITIONED. INSTALL THE COTTER PINS SO THAT THE CONTROL CABLES CANNOT JUMP OUT OF THE PULLY.	2		
INSPECTION:				DATE:			SIG: