

# ZENAIR CH 640

**I.P.L.** INSPECTION PARTS LIST

STANDARD 49% KIT	
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## TRIM TAB ASSEMBLY

REVISION DATE: 10/01		REVISION: 0		MAN. TO MWO: TRIM TAB ASSEMBLY			
PART NO	REV.	DRAWING	ASSEMBLY	DESCRIPTION	QTY	CODE	BUILDER
				This is the last tail assembly.			
20-T-8-3		20-T-8	20-M-46	TRIM TAB SKIN. Make sure that the trim tab skin, 640-T-8-3 is as per drawings. For the assembly, see 640-M-46.	2		
20-T-8-1		20-T-8	20-M-46	TRIM TAB ENDS. Install the ends as per 640-M-46 with four (4) rivets, evenly spaced, top and bottom. Drill the skin together at the bottom for A4 rivets, rivet pitch 50. Do not rivet at this time cleco only.	4		
20-M-46-1				HINGE 5052-H34 x 915mm. As per drawing 640-M-46 the hinge is located on the bottom of the tab and is sandwiched between the skin. Make sure that you have a clearance of .4mm or more as shown on the drawings.	2		
A4				A4 RIVETS. Once inspected, deburred, etc.. Rivet together. This completes the assembly.	AS R		
INSPECTION:				DATE:		SIG.	